

REVISION TRANSMITTAL

This sheet transmits Revision 1 to SL680A-29-01, which:

- A. Changes the Effectivity to -0001 thru -0182.

NOTE: This revision replaces the original issue of SL680A-29-01 in its entirety.

REVISION COMPLIANCE

NO EFFECT. Airplanes previously modified by this service bulletin are not affected by this revision.

LOG OF REVISIONS

Original Issue	November 2, 2018
Revision 1	May 19, 2021

TITLE

HYDRAULIC POWER - HYDRAULIC ACCUMULATOR PLACARD REMOVAL

EFFECTIVITY**MODEL**

680A (Citation Latitude)

SERIAL NUMBERS

-0001 thru -0182

The equivalent of this service document has been incorporated on production airplanes -0183 and On.

REASON

To remove the preflight hydraulic accumulator pressure check requirement. The hydraulic accumulator is monitored and will post a white CAS message at power on indicating the hydraulic reservoir pressure is less than 900 pounds per square inch.

DESCRIPTION

This service document provides instructions to remove the text from the hydraulic accumulator placard.

COMPLIANCE

DISCRETIONARY. This service document can be accomplished at the discretion of the owner.

A service document published by Textron Aviation may be recorded as *completed* in an aircraft log only when the following requirements are satisfied:

- 1) The mechanic must complete all of the instructions in the service document, including the intent therein.
- 2) The mechanic must correctly use and install all applicable parts supplied with the service document kit. Only with written authorization from Textron Aviation can substitute parts or rebuilt parts be used to replace new parts.
- 3) The mechanic or airplane owner must use the technical data in the service document only as approved and published.
- 4) The mechanic or airplane owner must apply the information in the service document only to aircraft serial numbers identified in the *Effectivity* section of the document.
- 5) The mechanic or airplane owner must use maintenance practices that are identified as acceptable standard practices in the aviation industry and governmental regulations.

No individual or corporate organization other than Textron Aviation is authorized to make or apply any changes to a Textron Aviation-issued service document or flight manual supplement without prior written consent from Textron Aviation.

Textron Aviation is not responsible for the quality of maintenance performed to comply with this document, unless the maintenance is accomplished at a Textron Aviation-owned Service Center.

CONSUMABLE MATERIAL

You must use the consumable materials that follow, or their equivalent, to complete this service document.

NAME	NUMBER	MANUFACTURER	USE
Bright Yellow Paint		Commercially Available	To cover the hydraulic accumulator reservoir placard.

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Textron Aviation Customer Service, P.O. Box 7706, Wichita, KS 67277, U.S.A. 1-316-517-5800

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TOOLING

No specialized tooling is required to complete this service document.

REFERENCES

Cessna Model 680A Maintenance Manual

Citation Standard Practices Manual

PUBLICATIONS AFFECTED

None

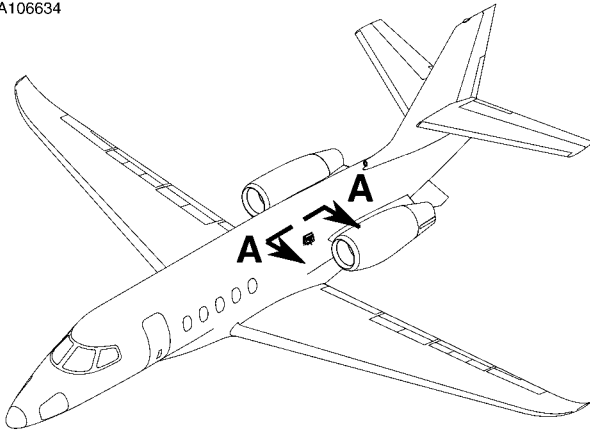
ACCOMPLISHMENT INSTRUCTIONS

1. Open the right hydraulic service door. (Refer to the Model 680A Maintenance Manual, Chapter 6, Dimensions and Areas - Description And Operation.)
2. (Refer to Figure 1, View A-A.) Abrade/Scuff the 7405003-11 Pre Flight Metal Photo Placard so that it cannot be read.
3. Paint over the 7405003-11 Pre Flight Metal Photo Placard with bright yellow paint. (Refer to the Citation Standard Practices Manual, Chapter 20, Exterior Finish - Cleaning/Painting.)
4. Close the right hydraulic service door. (Refer to the Model 680A Maintenance Manual, Chapter 6, Dimensions and Areas - Description And Operation.)
5. Make an entry in the airplane logbook that states compliance and method of compliance with this service document.

NOTE: Textron Aviation recommends that compliance with all service documents is reported to Camp Systems International.

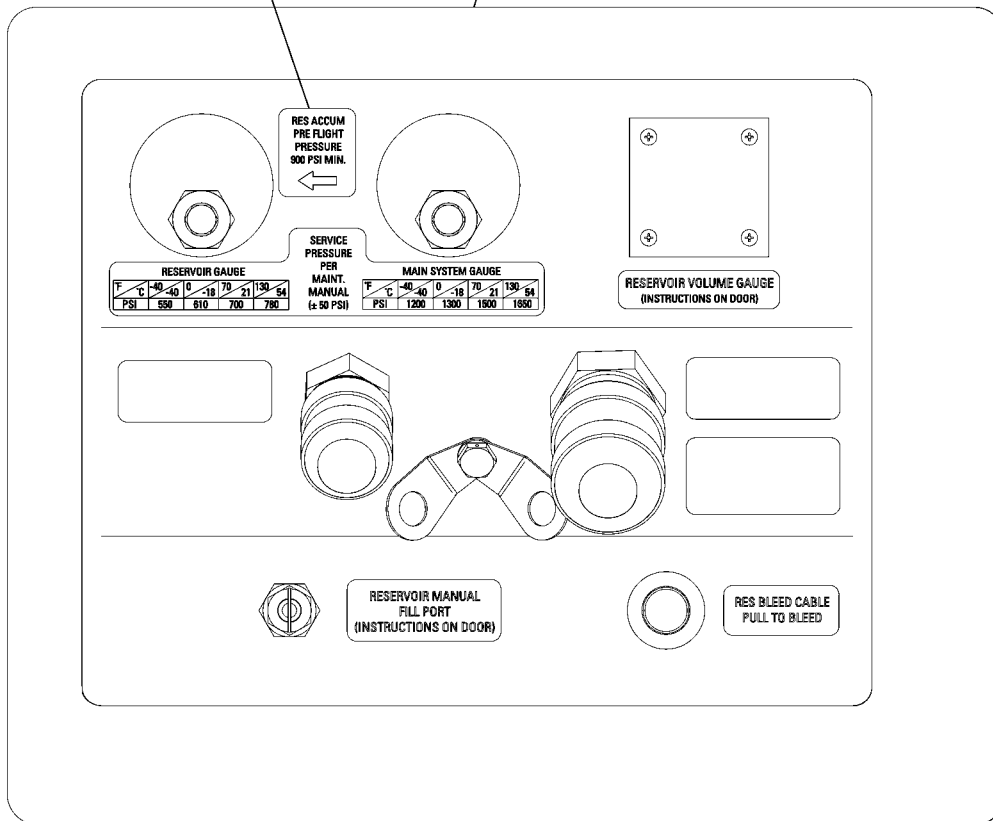
- Complete a record of compliance. (Maintenance Transaction Report, Log Book Entry, or other record of compliance.)
- Put a copy of the completed record of compliance in the airplane logbook.
- Send a copy of the completed record of compliance to: Camp Systems International Incorporated, 8201 East 34th Street North, Building 1100 Suite 1101 Wichita, KS 67226.

A106634



7405003-11
 Pre Flight Metal Photo Placard
 (Reference)

Hydraulic Service Panel
 (Reference)



VIEW A-A

View Looking Inboard at RH Fairing

Figure 1. Pre Flight Metal Photo Placard Removal (Sheet 1)

7410T1002
 AA7405003-1

MATERIAL INFORMATION

No parts are required to complete this service document.

TITLE

HYDRAULIC POWER - HYDRAULIC ACCUMULATOR PLACARD REMOVAL

TO:

Aircraft Owner

REASON

To remove the preflight hydraulic accumulator pressure check requirement. The hydraulic accumulator is monitored and will post a white CAS message at power on indicating the hydraulic reservoir pressure is less than 900 pounds per square inch.

COMPLIANCE

DISCRETIONARY. This service document can be accomplished at the discretion of the owner.

LABOR HOURS

WORK PHASE	LABOR-HOURS
Modification	1.0

MATERIAL AVAILABILITY

No part are required to complete this service document.

WARRANTY

Eligible airplanes exhibiting conditions described in this service document may demonstrate improved operation by incorporation of the work described herein. This service document is to be accomplished at the *discretion* of the owner. Eligible airplanes may qualify for parts and labor coverage to the extent noted in the *Labor Hours* and *Material Availability* sections of this document.

Eligibility: Airplanes identified within the serial number effectivity of this service document must have active Airframe warranty coverage on the original issue date of this document and the coverage must be active on the day the work is accomplished.

Parts Coverage: Textron Aviation-owned and Textron Aviation-authorized Service Facilities, operators, or other maintenance facilities may submit a claim for the parts required to accomplish this service document as defined in the *Material Availability* section of this document.

Labor Coverage: Textron Aviation-owned and Textron Aviation-authorized Service Facilities rated to perform maintenance on the specific model of Cessna Aircraft may submit a claim for the labor necessary to accomplish this service document as defined in the *Labor Hours* section of this document.

Credit Application: After this service document has been accomplished, a claim must be submitted to Textron Aviation within 30 days of the service document completion. Claims for compliance of this service document are to be filed as a W3 type claim.

Please submit your claim form online at ww2.txtav.com/Parts or email the completed Textron Aviation Claim Form to warranty@txtav.com. If submitted on-line a Return Authorization will be provided. If a paper claim is submitted your claim will be entered into the system and a Return Authorization will be sent to you.

The Return Authorization must accompany any required return parts (see *Material Availability*), to the point of purchase.

Parts to be returned to Textron Aviation Parts Distribution should be forwarded to:

Textron Aviation Parts Distribution
Warranty Administration
285 South Greenwich Road
Bldg B89, Docks 1-4
Wichita, KS 67206
USA

Expiration: May 31, 2023 (after this date the owner/operator assumes the responsibility for compliance costs)

Textron Aviation reserves the right to void continued airplane warranty coverage for the parts affected by this service document until the service document is accomplished.

NOTE: As a convenience, service documents are now available online to all our customers through a simple, free-of-charge registration process. If you would like to sign up, please visit the Customer Access link at www.txtavsupport.com to register.