

Beechcraft



Hawker

TEXTRON AVIATION

525B Communiqué

**Communiqué #MC 525B-007
Serial Number – 0001 and On
October 2020**

ATA 99 – Textron Aviation ICA Supplements Explained

Instructions for Continued Airworthiness (ICA) Supplements provide instructions for maintaining new installations or configurations not currently covered in the applicable maintenance manuals. When an airplane configuration or installation is delivered, an ICA Supplement will sometimes be released to provide maintenance or inspection procedures until the maintenance manual is revised. (In addition, a configuration change resulting from a service bulletin may also cause an ICA Supplement to be published.)

To find an ICA Supplement, go to TtxtavSupport.com. On the home page (Customer Access) under Quick Links, select Service Documents. This will open to a new tab under 1View Service Information. Select Cessna, then select the aircraft model, and scroll down to Publication type to deselect SB/SL and MC (ensure that only ICA is selected.) A step-by-step illustration is shown below.

Please note that an ICA Supplement does not provide instructions or authorization to modify an existing configuration on the airplane. The ICA Supplements are to help maintain airplane configurations that are not currently found in the maintenance manual. They apply only to certain airplane serial numbers, much like the effectivity operators are familiar with in a service bulletin or service letter.

For example, in 2020 a Garmin hardware and software update applied to the M2 at the factory. This update was known as Garmin 4.8 and applied to serials 525-1048 and On. The M2 Maintenance Manual was updated in April 2020 to include maintenance instructions for the Garmin 4.8 system. The M2 Wiring Diagram has also been updated, but the M2 Illustrated Parts Catalog has not yet been updated to reflect the changes. ICA-525-34-00006 Garmin 4.8 Software and LRU Update ICA Supplement was released in January 2020 and includes the new LRU hardware part numbers and the wiring diagrams, as well as the maintenance instructions. This document should be referenced when working on the M2 Garmin 4.8 System for complete maintenance, parts, and wiring information, until the maintenance manual has been fully updated.

Operators should be aware when maintenance manuals are revised; the ICA documents may or may not be incorporated into the new revision(s). As Textron Aviation continues to modify and improve systems on Citation airplanes, the ICA Supplements will become more common as aircraft configurations change. Operators are highly encouraged to familiarize themselves with the ICA Supplement documents and know how they are used.

Step-by-Step to Access the ICA Supplements

Step 1: Go to TxtavSupport.com and login to your account.

Step 2: Under Quick Links, select Service Documents.

**You may have to login into 1View to access the Service Documents

MY INFORMATION

Welcome [Redacted]
Last Logon: 10/09/2020

- My Aircraft Info - Cessna
- Customize Models

Logout

MY MODELS

Citation M2	09/18/20
Citation 525	09/18/20
Citation 525A	09/18/20
Citation 525B	09/18/20
Citation 525C	09/18/20
New posts since your last visit	
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Beechcraft/Hawker

- Model Serialization List
- Multi-Functional Display (MFD) Checklists

Step 3: Ensure that the "Switch to..." Section is "Cessna" and that the model is selected.

1View Service Information

Switch to...

Cessna

Search Criteria

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Model

Jet Turboprop/Piston

525 - M2

Multi-Model Select

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for a specific

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Step 4: Ensure that SB/SL and MC boxes are unselected. Push the search button to see recent ICAs.

Compliance

Title Description

From Date To Date

Publication Type

SB/SL MC ICA

Reset Search

Step 5: Select the appropriate ICA. (Example from above.)

Search Results

Show 25 entries

PDF Spreadsheet

PUB NUMBER	PUB NAME	DATE	COMPLIANCE	TITLE DESCRIPTION
ICA-525-34-00006	Garmin 4.8 Software and LRU Update ICA	01/03/2020	Mandatory	Garmin 4.8 Software and LRU Update ICA Original
ICA-525-33-00001	Wingtip LED Lighting Update ICA Supplement	09/14/2018	Mandatory	Wingtip LED Lighting Update ICA Supplement Revision 0
ICA-525-24-00001	Model 525 (M2) Power Distribution Update ICA Supp	11/29/2017	Mandatory	Model 525 (M2) Power Distribution Update ICA Supplement Revision 0
ICA-525-27-00005	525 M2 Autopilot Clamp Block Improvement ICA Supp	11/22/2017	Mandatory	525 M2 Autopilot Clamp Block Improvement ICA Supplement Original Revision
ICA-525-23-00001	Model 525 (M2) Handheld Iridium Phone Connector Op	10/25/2017	Mandatory	Model 525 (M2) Handheld Iridium Phone Connector Option Revision 0

If you have additional questions or need further support, please contact your Field Service Representative or the Textron Aviation 525 Technical Support team at 1.855.832.9831, 1.316.517.7785, or team525@txtav.com.