

REVISION TRANSMITTAL

REASON

This sheet transmits Revision 4 to SB680-34-33, which:

- A. Changed the mod level reference from AH to "MOD level AH and/or AJ or later approved level" to the 7517402-970 mod level AH reference in Step 4 and the parts table in the MATERIAL INFORMATION section.

NOTE: This revision replaces the original issue and previous revisions of SB680-34-33 in their entirety.

REVISION COMPLIANCE

NO EFFECT. Airplanes previously modified by this service bulletin are not affected by this revision.

LOG OF REVISIONS

Original Issue	October 19, 2015
Revision 1	December 22, 2015
Revision 2	February 28, 2017
Revision 3	April 19, 2019
Revision 4	July 24, 2020

TITLE

NAVIGATION - AUTOMATIC DEPENDENT SURVEILLANCE BROADCAST (ADS-B) OUT TRANSPONDER INSTALLATION

EFFECTIVITY

MODEL	SERIAL NUMBERS
680 (Sovereign)	-0001 thru -0349

NOTE: Textron Aviation-owned Service Centers are the only facilities that can complete this service bulletin.

NOTE: Airplanes -0001 thru -0290 must incorporate SB680-34-27 *Navigation - Wide Area Augmentation System (WAAS) Installation*, prior to or in conjunction with this service bulletin. Airplanes -0291 thru -0349 also must incorporate SB680-34-27 if not already equipped with the WAAS option.

NOTE: Please note the downtime required to complete this bulletin and schedule accordingly.

REASON

To comply with operational requirements for ADS-B Out.

DESCRIPTION

This service bulletin provides parts and instructions to install ADS-B Out capable components that meet the operational requirements.

COMPLIANCE

OPTIONAL. This service bulletin can be accomplished at the discretion of the owner.

A service bulletin published by Textron Aviation may be recorded as *completed* in an aircraft log only when the following requirements are satisfied:

- 1) The mechanic must complete all of the instructions in the service bulletin, including the intent therein.
- 2) The mechanic must correctly use and install all applicable parts supplied with the service bulletin kit. Only with written authorization from Textron Aviation can substitute parts or rebuilt parts be used to replace new parts.
- 3) The mechanic or airplane owner must use the technical data in the service bulletin only as approved and published.
- 4) The mechanic or airplane owner must apply the information in the service bulletin only to aircraft serial numbers identified in the *Effectivity* section of the bulletin.
- 5) The mechanic or airplane owner must use maintenance practices that are identified as acceptable standard practices in the aviation industry and governmental regulations.

No individual or corporate organization other than Textron Aviation is authorized to make or apply any changes to a Textron Aviation-issued service bulletin, service letter, or flight manual supplement without prior written consent from Textron Aviation.

Textron Aviation is not responsible for the quality of maintenance performed to comply with this document, unless the maintenance is accomplished at a Textron Aviation-owned Service Center.

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APPROVAL

Cessna received FAA approval for the technical data in this publication that changes the airplane type design.

Installation of this bulletin does not affect RVSM operations.

FLIGHT CREW OPERATIONS

Refer to the attached *Flight Crew Operations Summary*.

TOOLING

NAME	NUMBER	MANUFACTURER	USE
Laptop PC configured for Epic software loading			To install the Epic Phase 5.3 software

In addition to the above laptop computer, the following references the source for the software installation.

- Flight Software CD - Honeywell Media, Part Number MM7031847-016.
- Tools CD - TM7035295-102, required to load EPIC software.
- FMS Navigation Database CD - Available by monthly subscription.
- Electronic Charts Database CD - Available by monthly subscription. (If electronic charts are installed.)
- APM OPTIONS CD - DM60002847-XXX (determined in the MATERIAL INFORMATION section at the end of this bulletin).
- TOLD CD - DM7037751-01003, delivered with airplane.
- Previous version Flight Software CD - Part number MM7031847-XXX, delivered with airplane, or delivered in the latest service bulletin incorporated.
- Epic standard database CD - 8940408-7, containing:
 - 998-3822-505 or latest version (if CMF is installed and the service provider is SATCOM Direct)
 - 6918234-3 ARES Config
 - 8941001-21 CMC LDI
 - 9988301-5 ARES View 1.4
 - 60000696-001-06 FMS Aircraft Database
 - 69001249-501 or latest version (if CMF is installed and the service provider is GDC)
 - 89220025 FDR DB (w/o FDAU)
 - 89220026 FDR DB (w/ FDAU)
 - CitSovNone2.ecl Blank Checklist (if there is no operator developed checklist)
 - DMU Loader (Cessna developed loader tool)
 - XAA-C0150-0004P or latest version (if CMF is installed and service provider is ARINC Direct)

WEIGHT AND BALANCE INFORMATION

Negligible

REFERENCES

Cessna Model 680 Maintenance Manual

Cessna Model 680 Illustrated Parts Catalog

Cessna Model 680 Wiring Diagram Manual

NOTE: To install ADS-B Out on your airplane, you must get the engineering documents that follow. You must use the most recent revision and all of the applicable drawing change notices (DCN) for each engineering document.

DOCUMENT NUMBER	TITLE
8940409	Sovereign SB Software Collector
8990057	ADS-B Transponder Wiring Mod
8990061	Mod - ADS-B Out Transponders

PUBLICATIONS AFFECTED

Cessna Model 680 Illustrated Parts Catalog

Cessna Model 680 Wiring Diagram Manual

Cessna Citation 680 FAA Approved Airplane Flight Manual (680FM)

ACCOMPLISHMENT INSTRUCTIONS

1. Prepare the airplane for maintenance.
 - A. Make sure that the airplane is electrically grounded.
 - B. Make sure that all switches are in the OFF/NORM position.
 - C. Disconnect electrical power from the airplane.
 - (1) Disconnect the airplane batteries.
 - (2) Disconnect external electrical power.
 - D. Attach maintenance warning tags to the batteries and external power receptacle that have "**DO NOT CONNECT ELECTRICAL POWER - MAINTENANCE IN PROGRESS**" written on them.
2. Remove transponder 1 and transponder 2. (Refer to ICA-680-34-00005, *Honeywell XS-858B ADS-B Out Transponder* ICA Supplement or Model 680 Maintenance Manual, Honeywell XS-857A/858B Transponder System - Adjustment/Test.)
3. Send the transponders to Textron Aviation for an upgrade.

NOTE: Contact the Textron Aviation Parts Distribution Repair Team to schedule your unit at telefax 1-316-206-4068 or e-mail citationrepair@txtav.com available 8:00 - 4:30 CST weekdays. Advance notification and coordination is required for Textron Aviation Parts Distribution Repair Team to effectively schedule units, ship to supplier, and arrange return. The standard turn time for the supplier supporting this service document is 21 days.
4. Modify the wiring. (Refer to Cessna Engineering Drawing 8990057.)
5. Install the upgraded 7517402-970 MOD level AH and/or AJ or later approved level XS-858B Transponders as shown in Cessna Engineering Drawing 8990061. (Refer to ICA-680-34-00005, *Honeywell XS-858B ADS-B Out Transponder* ICA Supplement or Model 680 Maintenance Manual, Honeywell XS-857A/858B Transponder System - Adjustment/Test.)

NOTE: Engineering drawing 8990061 requires Cessna Part Number S3100-614 which is the equivalent to Honeywell Part Number 7517402-970 MOD level AH and/or AJ or later approved level.
6. Load the EPIC 5.3 Software.
 - A. Prepare the airplane for electrical power.
 - (1) Connect the airplane batteries.
 - (2) Connect external electrical power.
 - (3) Make sure airplane is in the ground mode either with weight on wheels or by using squat switch simulators.
 - (4) Make sure engine FADEC's are installed.
 - (5) Make sure FADEC circuit Breakers HT102, HT103, HT202 & HT203 are engaged.

NOTE: Epic will default to IN AIR mode if no input from the FADEC's is present. The software load will fail if the airplane is in air mode.
 - (6) Turn the electrical power on.
 - B. Connect a laptop computer to the LAN port on the left aft area of the pedestal.

- C. Disable any wireless connection from the laptop. The upload of the software will fail if a wireless connection is in use.
- D. Make sure the laptop is configured with the tools CD.

NOTE: Windows XP and Windows 7 are the only versions of Windows that are supported.

- (1) Computers equipped with Windows XP use the tools CD TM7035295-012.
- (2) Computers equipped with Windows 7 use the tools CD TM7035295-102.

- E. Record the APM settings using the existing MM7031847-XXX Software Definition for use later.

NOTE: The existing APM settings must be captured prior to loading EPIC Phase 5.3 as it may be erased with the new software load. The CD version (i.e. MM7031847-XXX) must match the software version EPIC Phase 5.0 that is installed in the airplane prior to loading EPIC Phase 5.3.

- (1) Put the previous version flight software CD MM7031847-XXX into the CD drive.
- (2) Start the APM settings tool on the laptop.
- (3) Select the button with three dots that is to the right of the SETTING.DEF file.
- (4) In the folder list that appears, navigate through the CD drive to the folder named APM_DEFN and open the folder.
- (5) Select the SETTINGS.DEF file and select OPEN.
- (6) After the folder window closes leaving the APM tool window, select OPEN again.
- (7) Select GET APM LIST.

NOTE: After a few moments, the drop down list to the left will fill with NIC's to choose from. Some of the cockpit displays may become unusable at this time.

- (8) Select LOAD from APM.

NOTE: After a few moments, a screen will appear where the airplane options can be viewed. At the bottom of the window, buttons labeled NEXT PAGE and PREVIOUS PAGE can be used to flip through the available options.

- (9) Record all the values from each page and save them for use later.
- (10) Close the APM settings tool.
- F. (For airplanes with electronic charts installed) Record the Jeppesen Serial Number by selecting CHART from the top of the MFD and record the 16 digit number in the SERIAL NUMBER field of the revision info screen.

NOTE: The new load will erase the number and failure to do this will disable charts until the number is re-entered.

- G. Install the software that follows:

- (1) Epic operational software MM7031847-016 using the FULL LOAD method.
- (2) Epic APM options software DM60002847-XXX that was determined in the MATERIAL INFORMATION section at the end of this service bulletin.
- (3) If the airplane has CMF installed and the Honeywell Global Data Center (GDC) is the service provider, then install the CMF AMI 69001249-501 or latest version.
- (4) If the airplane has CMF installed and ARINC Direct is the service provider, then install the CMF AMI XAA-C0150-0004P or latest version.

- (5) If the airplane has CMF installed and SATCOM Direct is the service provider, then install the CMF AMI 998-3822-505 or latest version.

NOTE: AMI files for the CMF shown here may have been superseded by a newer version. Please contact your service provider or Team Sovereign at 1-877-683-7344 or 1-316-517-1695 to ensure you install the latest version.

NOTE: The service provider can be determined by looking at the information that was recorded in Step 6E.

- (a) For GDC and SATCOM Direct:

- 1 A two character IATA ID = GS.
- 2 A three character ICAO ID = GDC.

- (b) For ARINC Direct:

- 1 A two character IATA ID = XA.
- 2 A three character ICAO ID = XAA.

- H. If TOLD is installed, then install DM7037751-01003 TOLD software.

- I. Install 8941001-21 CMC LDI from the 8940408-7 Epic Standard Database CD.

- J. Install the electronic checklist.

NOTE: If the customer has a vendor supplied checklist, it may be installed. If there is no customer checklist, load CitSovNone2.ecl from the Cessna Epic standard database CD.

- K. Install the SVRGN-094000 FMS Aircraft Database from the 8940408-7 Epic Standard Database CD.

- L. Check the database files that follow to make sure they are unchanged.

NOTE: The databases listed below are not changed but they may need to be reloaded or updated.

- Charts Data, EGPWM envelope database, EGPWM terrain database and NAV database which are available on the current navigational database CD.

- M. Update the settings you recorded in Step 6E.

- (1) Put the flight software CD MM7031847-016 into the CD drive.
- (2) Start the APM settings tool on the laptop.
- (3) Select the button with three dots that is to the right of the SETTING.DEF file.
- (4) In the folder list that appears, navigate through the CD drive to the folder named APM_DEFN and open the folder.
- (5) Select the SETTINGS.DEF file and click on OPEN.
- (6) After the folder window closes leaving the APM tool window, select OPEN again.
- (7) Select LOAD FROM DEFINITION FILE.
- (8) Update the APM settings you recorded in Step 6E.

- (9) Use the NEXT PAGE button to get to the next page and enter the appropriate settings on each page.
- (a) (For EASA registered airplanes only) Set the FD Command Bar Type.
- NOTE:** EASA certification requires the Command Bar Type to always display either Cross Pointer or Single Cue. This may be determined by pilot preference.
- 1 For Single Cue then select Single Cue on both PFD's from the drop down menu.
- 2 For Cross Pointer then select Cross Pointer on both PFD's from the drop down menu.
- NOTE:** Do not select Crew Controlled-Independent or Crew Controlled-Synchronized on EASA registered airplanes.
- (10) Select CREATE AND LOAD BINARY FILE on the last page.
- (a) A window will appear with a folder list. It is asking where to save the file. Select a folder that has read-write access permission. Normally this opens to the temporary folder which is acceptable to use. Select OPEN. If the box appears with the question FILE EXISTS, DO YOU WISH TO OVERWRITE, select YES.
- (11) A window will show ENTER DR FILE PART NUMBER. Leave it blank and select OK.
- (12) After a few moments a window will appear with an indication of success or failure.
- (a) If success is shown for all four APM's, select OK, close the APM Tool, go to Step 6M(13).
- (b) If failure is shown for any APM continue to the next step.
- (c) Make a note of which APM's were successful.
- (d) Select OK.
- (e) Close the APM tool windows.
- (f) Cycle the electrical power off, wait 30 seconds, then cycle electrical power back on.
- (g) Go to Step 6L.
- (13) Cycle the airplane power.
- CAUTION:** Before turning the airplane power off, wait 3 minutes after the last software load completes. Software data could be corrupted or erased if this is not done.
- (a) Turn the airplane power off.
- NOTE:** It is not necessary to disconnect external power.
- (b) Wait a minimum of 3 minutes.
- (c) Turn the airplane power on.
- (14) Prepare for a check of the system software load.
- (a) Make sure the airplane is in ground mode.
- (b) Turn on all avionics systems and allow time for initialization.
- N. Make sure the software and database versions are correct.
- (1) Use the copilot's Cursor Control Display (CCD) to select the MAP pull-down menu on DU3.
- (2) Select SCMS and examine the SCMS pages to make sure the software and database identifiers are correct.
- (3) Page 1:
- (a) Top Level System Part Number is EB7031847-00115.

- (b) Configuration Part Number is TT60002847-XXX (determined in the MATERIAL INFORMATION section at the end of this service bulletin).
- (4) Page 2:
 - (a) FMS1 A/C PERF is 60000696-001-06.
 - (b) FMS2 A/C PERF is 60000696-001-06.
- (5) Page 4:
 - (a) EGPWM Terrain - 996-0145-556 or later terrain database.
 - (b) EGPWM Envelope Modulation - 996-0114-518 or later envelope database.
- (6) Page 5:
 - (a) ECL 1 Checklist - CitSovNone2.ecl (or file which was created by the operator).
 - (b) CMC 1 LDI - 8941001-21.
 - (c) CMF1 AMI-69001249-501 or latest version (if CMF installed and GDC is the service provider).
 - (d) CMF1 AMI-998-3822-505 or latest version (if CMF installed and SATCOM Direct is the service provider).
 - (e) CMF1 AMI XAA-C0150-0004P or latest version (if CMF installed and ARINC Direct is the service provider).
 - NOTE:** AMI files for the CMF shown here may have been superseded by a newer version. Please contact your service provider or Team Sovereign at 1-877-683-7344 or 1-316-517-1695 to ensure you install the latest version.
 - (f) TOLD 1 Data C680-01-003-08MAR2007 (if TOLD installed).
 - (g) TOLD 2 Data C680-01-003-08MAR2007 (if TOLD installed).
- (7) Press CONFIRM on the SCMS screen after you confirm each identifier above.
- (8) Make sure that the EICAS message CONFIGURATION MISMATCH is not displayed.
 - NOTE:** If the CONFIGURATION MISMATCH message is present, the software load and/or hardware configuration is not correct. This must be corrected before you continue with the instructions.
- (9) Make sure that there is not a scratch pad message on either of the MCDU's indicating an invalid or expired NAV database.
 - NOTE:** If there is a scratch pad message, the NAV database must be loaded again.
- (10) Review each display for reasonable data and any EICAS messages that are shown.
 - (a) Make sure the attitude is level.
 - (b) Make sure the heading corresponds to aircraft heading.
 - (c) Make sure the airspeed is 30 knots.
 - NOTE:** The display parks at 30 knots.
 - (d) Make sure the altitude corresponds to the field elevation.
- (11) Review the EICAS for reasonable data.
 - (a) Make sure all messages are understood and accounted for.
 - (b) Make sure that there are no amber dashes on EICAS data.
- (12) (For airplanes that have charts.) Make sure that the charts can be selected for display using the CCD on the MFD.

- (13) Do a test of the NAV radios.
 - (a) Tune NAV radios to a nearby NAV station using MCDU or CCD.
 - (b) Press left PUSH DCT button on guidance controller.
 - (c) Make sure that the green NAV needle on the pilots PFD points to the NAV station.
 - (d) Repeat for NAV 2, right PUSH DCT button and copilots PFD.
- (14) Do a test of the COM radios.
 - (a) Tune the radios to nearby ATIS frequency.
 - (b) Adjust the audio panel so that the COM 1 audio is heard over speakers.
 - (c) Make sure that the ATIS signal can be heard.
 - (d) Repeat Step (14) for COM 2.
- 7. Do the transponder functional check. (Refer to ICA-680-34-00005, *Honeywell XS-858B ADS-B Out Transponder* ICA Supplement or Model 680 Maintenance Manual, Honeywell XS-857A/858B Transponder System - Adjustment/Test.)
- 8. Do the automatic dependent surveillance broadcast (ADS-B) Out functional check. (Refer to ICA-680-34-00005, *Honeywell XS-858B ADS-B Out Transponder* ICA Supplement or Model 680 Maintenance Manual, Honeywell XS-857A/858B Transponder System - Adjustment/Test.)
- 9. Make sure the flight crew receives the *Flight Crew Operations Summary*, which shows the operational changes that are a result of the accomplishment of this service bulletin.
- 10. Update the Citation 680 FAA Approved Airplane Flight Manual (680FM).

NOTE: Look at the configuration codes listed in the applicable supplement and/or in Section 1 of the FAA Approved Airplane Flight Manual to make sure all changed crew procedures or limitations are complied with.

 - A. Insert Supplement 11, Revision 3 or later into the FAA Approved Airplane Flight Manual (680FM).
- 11. Remove the maintenance warning tags and connect the airplane batteries.
- 12. Record that this service bulletin has been completed.
 - A. Complete a Maintenance Transaction Report.
 - B. Put a copy of the completed Maintenance Transaction Report in the airplane logbook.
 - C. Send a copy of the completed Maintenance Transaction Report to: CESCO C/O Camp Systems International Incorporated, 8201 East 34th Street North, Building 1100 Suite 1101 Wichita, KS 67226.

MATERIAL INFORMATION

Order the kit below to install this modification.

NEW P/N	QUAN-TITY	KEY WORD	OLD P/N	INSTRUCTIONS/ DISPOSITION
SB680-34-33	1	Kit , consisting of the following parts:		
DD104S0S5000	1	Connector	None	
M27500-22ML2T08	42 inches	Electrical Wire Marked- 32PT501-SPLICEPT701 (WHT) 33PT501-SPLICEPT701 (BLU)	None	

NEW P/N	QUAN-TITY	KEY WORD	OLD P/N	INSTRUCTIONS/ DISPOSITION
M27500-22ML2T08	198 inches	Electrical Wire Marked- 32PT502-8PA301 (WHT) 33PT502-9PA301(BLU)	None	
M27500-22ML2T08	98 inches	Electrical Wire Marked- 21PB301-SPLICE33PN702 (WHT) 22PB301-SPLICE34PN702 (BLU)	None	
M27500-22ML2T08	486 inches	Electrical Wire Marked- 8JA301-21JB301 (WHT) 9JA301-22JB301 (BLU)	None	
M39029/57-354	2	Socket Contact	None	
M81824/1-1	4	Splice	None	
S2974-7	7	Shield Termination	None	
SB680-34-33	1	Instructions		

It will be necessary to order the following parts to complete this service bulletin.

NEW P/N	QUAN-TITY	KEY WORD	OLD P/N	INSTRUCTIONS/ DISPOSITION
7517402-970 MOD level AH and/or AJ or later approved level	2	XS-858B Transponder	7517400-855 7517400-896 7517400-897 7517400-950	Return to Cessna for upgrade
MM7031847-016	1	Flight Software CD (Phase 5.3)	None	
TM7035295-102	1	Tools CD (for Windows 7)	None	
TM7035295-012	1	Tools CD (for Windows XP)	None	
8940408-7	1	Epic Standard Database CD	None	

Contact the Textron Aviation Parts Distribution Repair Team to schedule your unit at telefax 1-316-206-4068 or e-mail citationrepair@txtav.com available 8:00 - 4:30 CST weekdays. Advance notification and coordination is required for Textron Aviation Parts Distribution Repair Team to effectively schedule units, ship to supplier, and arrange return. The expected turn time for the supplier supporting this service document is 21 days.

In addition to the Service Bulletin Kit you must order the appropriate APM Options CD for your airplane. To determine the correct part number do one of the following.

1. Refer to Cessna Engineering Drawing 8940409.
 - (a) Locate the existing customer APM Options CD P/N (i.e. EPIC Phase 5.2 CD P/N) in the table on Sheets 2 & 3 and determine the replacement EPIC Phase 5.3 APM Options CD P/N.

NOTE: The APM Options CD P/N extension (-XXX) will match the Configuration P/N. Example...APM Options CD P/N DM60002847-123 will have a Configuration P/N of TT60002847-123. Use these numbers as needed in this bulletin.

2. Contact Textron Aviation Parts Distribution or Team Sovereign directly to obtain the correct Phase 5.3 APM Options CD P/N and Configuration P/N. Use these numbers as needed in this bulletin.

- Textron Aviation Parts Distribution

Phone 1-800-835-4000 or 1-316-517-6273

- Team Sovereign

Phone 1-877-683-7344 or 1-316-517-1695

FLIGHT CREW OPERATIONS SUMMARY

This summary provides additional information for the flight crew regarding operational changes as a result of accomplishment of this service bulletin. Please remove this summary from the service bulletin and give it to the flight crew. This summary is *informational only* and does not supersede any information in the FAA-approved airplane flight manual.

- Refer to Airplane Flight Manual Supplement 11, Revision 3 or later.

TITLE

NAVIGATION - AUTOMATIC DEPENDANT SURVEILLANCE BROADCAST (ADS-B) OUT TRANSPONDER INSTALLATION

TO:

Cessna Aircraft Owner

REASON

The airplanes must comply with regulatory requirements for ADS-B Out.

COMPLIANCE

OPTIONAL. This service bulletin can be accomplished at the discretion of the owner.

LABOR HOURS**WORK PHASE**

Modification

LABOR-HOURS

As Required

MATERIAL AVAILABILITY

PART NUMBER	AVAILABILITY	COST
SB680-34-33	*	*
7517402-970 MOD level AH and/or AJ or later approved level	*	*
MM7031847-016	*	*
TM7035295-102	*	*
TM7035295-012	*	*
8940408-7	*	*

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1. Refer to Cessna Engineering Drawing 8940409.
 - (a) Locate the existing customer APM Options CD P/N (i.e. EPIC Phase 5.2 CD P/N) in the table on Sheets 2 & 3 and determine the replacement EPIC Phase 5.3 APM Options CD P/N.

NOTE: The APM Options CD P/N extension (-XXX) will match the Configuration P/N. Example...APM Options CD P/N DM60002847-123 will have a Configuration P/N of TT60002847-123. Use these numbers as needed in this bulletin.

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2. Contact Textron Aviation Parts Distribution or Team Sovereign directly to obtain the correct Phase 5.3 APM Options CD P/N and Configuration P/N. Use these numbers as needed in this bulletin.
 - Textron Aviation Parts Distribution
Phone 1-800-835-4000 or 1-316-517-6273
 - Team Sovereign
Phone 1-877-683-7344 or 1-316-517-1695