

TITLE

EQUIPMENT/FURNISHINGS - OPTION FOR LARGER HEADSET HOOK

EFFECTIVITY

MODEL	SERIAL NUMBERS
525C (CJ4)	-0001 thru -0304

The equivalent of this service bulletin has been incorporated on production airplanes -0305 and On.

REASON

To provide an option to install a larger headset hook.

DESCRIPTION

This service bulletin provides parts and instructions to install a larger headset hook.

COMPLIANCE

OPTIONAL. This service bulletin can be accomplished at the discretion of the owner.

A service bulletin published by Textron Aviation may be recorded as *completed* in an aircraft log only when the following requirements are satisfied:

- 1) The mechanic must complete all of the instructions in the service bulletin, including the intent therein.
- 2) The mechanic must correctly use and install all applicable parts supplied with the service bulletin kit. Only with written authorization from Textron Aviation can substitute parts or rebuilt parts be used to replace new parts.
- 3) The mechanic or airplane owner must use the technical data in the service bulletin only as approved and published.
- 4) The mechanic or airplane owner must apply the information in the service bulletin only to aircraft serial numbers identified in the *Effectivity* section of the bulletin.
- 5) The mechanic or airplane owner must use maintenance practices that are identified as acceptable standard practices in the aviation industry and governmental regulations.

No individual or corporate organization other than Textron Aviation is authorized to make or apply any changes to a Textron Aviation-issued service bulletin, service letter, or flight manual supplement without prior written consent from Textron Aviation.

Textron Aviation is not responsible for the quality of maintenance performed to comply with this document, unless the maintenance is accomplished at a Textron Aviation-owned Service Center.

APPROVAL

Textron Aviation received FAA approval for the technical data in this publication that changes the airplane type design.

FLIGHT CREW OPERATIONS

No Changes

CONSUMABLE MATERIAL

You must use the consumable materials that follow, or their equivalent, to complete this service document.

July 21, 2020

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Textron Aviation Customer Service, P.O. Box 7706, Wichita, KS 67277, U.S.A. 1-316-517-5800

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NAME	NUMBER	MANUFACTURER	USE
Adhesive	U158530 (EA9304.1)	Textron Aviation Parts Distribution 7121 Southwest Boulevard Wichita, KS 67216	To bond the headset hook to the glareshield.

TOOLING

No specialized tooling is required to complete this service document

WEIGHT AND BALANCE INFORMATION

Negligible

REFERENCES

Citation Standard Practices Manual

PUBLICATIONS AFFECTED

None

ACCOMPLISHMENT INSTRUCTIONS

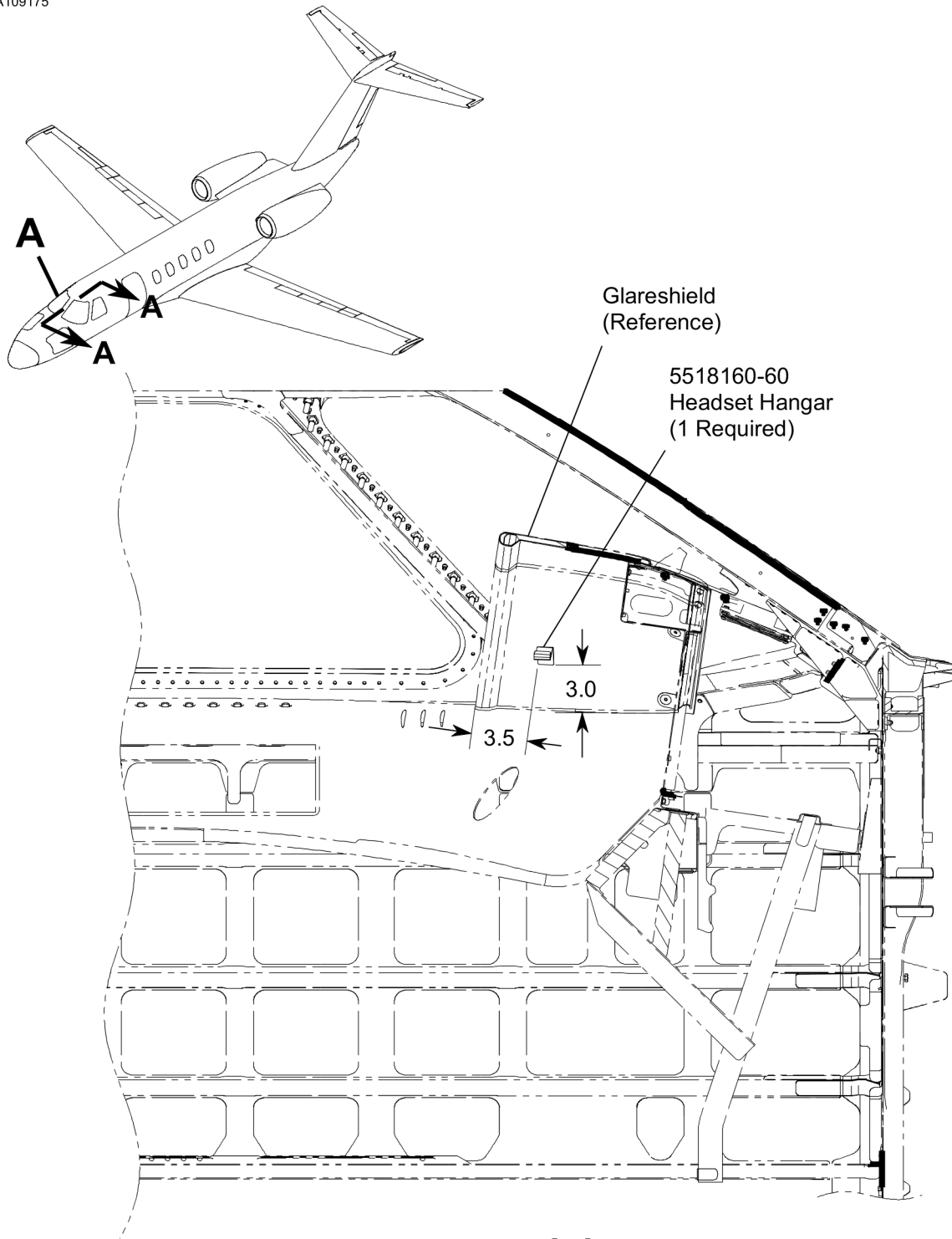
1. Prepare the airplane for maintenance.
 - A. Make sure that the airplane is electrically grounded.
 - B. Make sure that all switches are in the OFF/NORM position.
 - C. Disconnect electrical power from the airplane.
 - (1) Disconnect the airplane battery.
 - (2) Disconnect external electrical power.
 - D. Attach maintenance warning tags to the battery and external power receptacle that have **"DO NOT CONNECT ELECTRICAL POWER - MAINTENANCE IN PROGRESS"** written on them.
2. (Refer to Figure 1, Detail A and View A-A.) Install two 5518160-60 Headset Hangars.
 - A. Lightly abrade the mating surface of the glareshield and the 5518160-60 Headset Hangar.
 - B. Clean the mating surfaces of the glareshield and 5518160-60 Headset Hangar the with an isopropyl alcohol.
 - C. Allow the isopropyl alcohol to evaporate.
 - D. Apply U158530 Adhesive to the mating surface of the 5518160-60 Headset Hangar. (Refer to the Citation Standard Practices Manual, Chapter 20, Adhesive and Solvent Bonding - Maintenance Practices.)
 - E. Install the 5518160-60 Headset Hangar on the left and right glareshield.
 - (1) Make sure the hook portion of the headset hangar is level.
 - F. Wipe away excess adhesive with isopropyl alcohol.
3. (Refer to Figure 1, Detail A and View A-A.) Do Step 2.A. thru 2.F. to install the 5518160-60 Headset Hangar.
4. Remove the maintenance warning tags and connect the airplane battery.

5. Make an entry in the airplane logbook that states compliance and method of compliance with this service document.

NOTE: Textron Aviation recommends that compliance with all service documents is reported to a maintenance tracking system provider.

- Complete a record of compliance. (Maintenance Transaction Report, Log Book Entry, or other record of compliance.)
- Put a copy of the completed record of compliance in the airplane logbook.
- Send a copy of the completed record of compliance to the maintenance tracking system provider used.

A109175



VIEW A-A
Looking Outboard
Left Side Shown, Right Side Oppsite

7110T1001
AA4790T296-2

Figure 1. Headset Hook Installation (Sheet 1)

A109176



DETAIL A
Right Side Shown,
Left Side Typical

Figure 1. Headset Hook Installation (Sheet 2)

MATERIAL INFORMATION

Order the kit below to install this modification.

NEW P/N	QUAN- TITY	KEY WORD	OLD P/N	INSTRUCTIONS/ DISPOSITION
SB525C-25-05	1	Kit , consisting of the following parts:		
5518160-60	2	Headset Hangar		
SB525C-25-05	1	Instructions		

* Please contact Textron Aviation Parts Distribution for current cost and availability of parts listed in this service document. Phone at 1-800-835-4000 (Domestic) or 1-316-517-5603 (International). Send email to: parts@txtav.com.

Based on availability and lead times, parts may require advanced scheduling.

TITLE

EQUIPMENT/FURNISHINGS - OPTION FOR LARGER HEADSET HOOK

TO:

Cessna Citation CJ4 Owner

REASON

To provide an option to install a larger headset hook.

COMPLIANCE

OPTIONAL. This service document can be accomplished at the discretion of the owner.

LABOR HOURS**WORK PHASE**

Modification

LABOR-HOURS

As Required

MATERIAL AVAILABILITY**PART NUMBER**

SB525C-25-05

AVAILABILITY

*

COST

*

* Please contact Textron Aviation Parts Distribution for current cost and availability of parts listed in this service document. Phone at 1-800-835-4000 (Domestic) or 1-316-517-5603 (International). Send email to: parts@txtav.com.

Based on availability and lead times, parts may require advanced scheduling.

WARRANTY

None

NOTE: As a convenience, service documents are now available online to all our customers through a simple, free-of-charge registration process. If you would like to sign up, please visit the Customer Access link at www.txtavsupport.com to register.

