

**TITLE**

AIR CONDITIONING - TRANSMITTAL OF KELLY AEROSPACE THERMAL SYSTEMS NC-19-009 CESSNA 206 CONTROLLER COVER SPECIAL INSTALLATION

**TO:**

Cessna Model T206H Aircraft Owner with airplanes that have Kelly Aerospace Thermal Systems Air Conditioning STC SA0332CH installed.

**REASON**

Kelly Aerospace has designed a cover for the air conditioning (AC) circuit panel. This cover is designed to provide a ramp for the rudder cables to prevent the cables from being caught on the AC circuit panel if the AC circuit panel is installed or re-installed incorrectly. If a rudder control cable is caught on the circuit board, there is a possibility for the cable to cause arching when it contacts the terminals on the AC circuit panel. A rudder control cable that contacts the terminals on the AC circuit panel can arc with sufficient energy that the rudder control cable can be severed causing loss of rudder control and subsequently loss of control of the airplane

**COMPLIANCE**

MANDATORY. This service document must be accomplished at the next scheduled maintenance event, 100-hour inspection or 12-month (annual-type) inspection, whichever occurs first.

Compliance with this service letter and the installation of the AC-01995 206 Controller Cover, terminates the recurring inspection from SEL-21-02 - Transmittal of Kelly Aerospace Service Bulletin KATS-SB-19-001 Rudder Cable Clearance on Cessna T206H Equipped with Kelly Aerospace Thermal Systems Air Conditioning per STC SA03302CH.

**LABOR HOURS**

For planning purposes only:

WORK PHASE	LABOR-HOURS
Modification	1.0

**MATERIAL AVAILABILITY**

No part are required to complete this service document.

PART NUMBER	AVAILABILITY	COST
AC-01995	*	*

\* Please contact a Textron Aviation Authorized Service Facility for current cost and availability of parts listed in this service document.

**WARRANTY**

This service document is *mandatory*. Eligible airplanes may qualify for parts and labor coverage to the extent noted in the *Labor Hours* and *Material Availability* sections of this document.

**Eligibility:** All airplanes identified within the serial number effectivity of this service document.

**Parts Coverage:** Textron Aviation-owned and Textron Aviation-authorized Service Facilities, operators, or other maintenance facilities may submit a claim for the parts required to accomplish this service document as defined in the *Material Availability* section of this document.

**Labor Coverage:** Textron Aviation-owned and Textron Aviation-authorized Service Facilities rated to perform maintenance on the specific model of Cessna Aircraft may submit a claim for the labor necessary to accomplish this service document as defined in the *Labor Hours* section of this document.

**Credit Application:** After this service document has been accomplished, a claim must be submitted to Textron Aviation within 30 days of the service document completion. Claims for compliance of this service document are to be filed as a W4 type claim.

Please submit your claim form online at [ww2.txtav.com/Parts](http://ww2.txtav.com/Parts) or email the completed Textron Aviation Claim Form to [warranty@txtav.com](mailto:warranty@txtav.com). If submitted on-line a Return Authorization will be provided. If a paper claim is submitted your claim will be entered into the system and a Return Authorization will be sent to you.

The Return Authorization must accompany any required return parts (see *Material Availability*), to the point of purchase.

Parts to be returned to Textron Aviation Parts Distribution should be forwarded to:

Textron Aviation Parts Distribution  
Warranty Administration  
285 South Greenwich Road  
Bldg B89, Docks 1-4  
Wichita, KS 67206  
USA

**Expiration:** February 20, 2020 (after this date the owner/operator assumes the responsibility for compliance costs)

Textron Aviation reserves the right to void continued airplane warranty coverage for the parts affected by this service document until the service document is accomplished.

**NOTE:** As a convenience, service documents are now available online to all our customers through a simple, free-of-charge registration process. If you would like to sign up, please visit the Customer Access link at [www.txtavsupport.com](http://www.txtavsupport.com) to register.