TITLE
SERVICING - TRANSMITTAL OF LYCOMING SERVICE INSTRUCTION NO. 1070R, EASA SIB NO: 2010-31, AND EASA SIB NO: 2011-01R2

EFFECTIVITY

DISCUSSION

Revision R of Service Instruction No. 1070 adds a Section B - Unleaded Aviation Fuels, which lists Lycoming engine models approved on grade 91 unleaded aviation gasoline (UL91) per ASTM D7547 and commercial grade HJELMCO 91/96 UL aviation gasoline.

These Lycoming approvals allow the application of the guidance contained in EASA SIB 2011-01R2 and EASA SIB 2010-31 to operations in EASA-member countries.

Cessna wishes to provide, as a convenience to owners and operators, the cross reference of airplane models associated with engine models referenced in Section B of Lycoming Service Instruction No. 1070R.

It is the operator's responsibility to make the final determination as to whether the engine, engine installation, and aircraft fuel system is configured per original type design, and therefore eligible for application of the guidance contained in each of the referenced SIBs.

EASA has determined that "No additional approval is required for the aeroplane, provided the aeroplane is already approved for operation with Avgas (according to ASTM D910, Def Stan 91-90, Mil-G-5572, GOST1012-72 or equivalent) or Mogas and the engine is already approved to use unleaded Avgas UL 91".

Cessna has not approved the use of the grade 91 unleaded aviation gasoline (UL91) per ASTM D7547 and commercial grade HJELMCO 91/96 UL aviation gasoline for the models listed in SEL-12-01 because Cessna has not evaluated the fuels in each affected model.

Model 172R serials 17281497 thru 17281602 and Model 172S serials 172S10656 thru 172S11152 delivered with part number 76-207-3 or S3100-505 fuel quantity probes may not display fuel quantity accurately when exposed to fuels other than those specified in the applicable Pilot's Operating Handbook. Part number S3100-583 probes that gauge a wider range of fuels accurately have been incorporated into production and are approved spares for part numbers 76-207-3 and S3100-505 fuel quantity probes.
With these unleaded fuels, Lycoming SI-1070R requires the use of Lycoming oil additive P/N LW-16702, or an equivalent finished product such as Aeroshell 15W-50 during operation of the airplane.

Operators should refer to the latest version of Lycoming SI-1409 for more information on oil additives.

Owners and operators are strongly encouraged to thoroughly read and understand each referenced Service Information Bulletin. Make sure that you fully understand and follow the Recommendations.

Adherence to the guidance in the referenced Service Information Bulletins is critical for continued safe operation of the airplane on the listed fuels.

**COMPLIANCE**

INFORMATIONAL. This service letter is for informational purposes only.
DATE: April 16, 2012

Service Instruction No. 1070R
(Supersedes Service Instruction No. 1070Q and Service Letter L199)
Engineering Aspects are FAA Approved

SUBJECT: Specified Fuels

MODELS AFFECTED: All Lycoming aircraft engine models

TIME OF COMPLIANCE: When refueling aircraft with Lycoming engines.

NOTE
In complete review of all the information in this document can cause errors. Read the entire Service Instruction to make sure you have a complete understanding of the requirements.

This Service Instruction identifies the fuels that are to be used when refueling aircraft with Lycoming engines. Acceptable fuels for use in Lycoming engines are in the following sections of this Service Instruction:

- Section A – Leaded Aviation Fuels
- Section B - Unleaded Aviation Fuels
- Section C – Unleaded Automotive Fuels

⚠️ CAUTION

Any mixture of unapproved fuels and additive materials that makes a lower than specified octane rating, can cause engine damage. Use of lower-than-specified octane fuel could cause detonation and mechanical damage to the engine.

⚠️ CAUTION

If incorrect fuel or additives are used, refer to the latest revision of Service Bulletin No. 398 for instructions to correct the fuel contamination.
Section A – Leaded Aviation Fuels

Domestic and foreign aviation fuel grades identified in Table A-1 are applicable for use in Lycoming engines. Leaded aviation fuel grades 80/87, 91/96 and 115/145 are no longer available and have been replaced by the low lead grade fuel: 100LL. Commercial fuel grades 100 and 100/130 having Tetraethyl Lead (TEL) content of up to 4 ml/U.S. gallons are approved for use in engines certified for use with grade 100/130 fuel.

### TABLE A-1
**LEADED AVIATION GASOLINE FUELS**

<table>
<thead>
<tr>
<th>Grade</th>
<th>Color</th>
<th>Max. TEL mL/L</th>
<th>Grade</th>
<th>Color</th>
<th>Max. TEL g/kg</th>
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<tbody>
<tr>
<td>80</td>
<td>Red</td>
<td>0.13</td>
<td>----</td>
<td>----</td>
<td>----</td>
</tr>
<tr>
<td>91</td>
<td>Brown</td>
<td>0.53</td>
<td>----</td>
<td>----</td>
<td>----</td>
</tr>
<tr>
<td>100</td>
<td>Green</td>
<td>1.06</td>
<td>91</td>
<td>Yellow</td>
<td>2.5</td>
</tr>
<tr>
<td>100LL*</td>
<td>Blue</td>
<td>.056</td>
<td>B91/115♦</td>
<td>Green</td>
<td>2.5</td>
</tr>
<tr>
<td>100VLL**</td>
<td>Blue</td>
<td>.045</td>
<td>B95/130‡</td>
<td>Amber</td>
<td>3.1</td>
</tr>
</tbody>
</table>

* - LL – Low lead; In some overseas countries, grade 100LL fuel has a green color and is identified as “100L.”

** - VLL – Very low lead

♦ 91: (Leaded fuel) Available in the Ukraine in compliance with TU38.5901481-96.

‡ B95/130: (Leaded fuel) Available in the Commonwealth of Independent States (CIS) in compliance with GOST1012-72.

In some overseas countries, grade 100LL fuel has a green color and is identified as “100L.”

If the specified fuels in Table A-2 are not available, use a higher grade leaded aviation fuel, identified in Table A-2 as an alternative. Fuels of a lower grade are not acceptable and, therefore, are not to be used.

**NOTE**

Isopropyl alcohol in amounts not to exceed 1% by volume can be added only to **aviation fuel** (not automotive fuel) to prevent ice formation in fuel lines and tanks. Although approved for use in Lycoming engines, do not use isopropyl alcohol in the aircraft fuel systems unless approved by the aircraft manufacturer.
<table>
<thead>
<tr>
<th>Lycoming Engine Models</th>
<th>SPECIFIED FUELS ASTM D910</th>
<th>Alternate Military and Commercial Grades</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>Certificated For Use With Grade</td>
<td>Commercial Grade Designation</td>
</tr>
<tr>
<td>O-235-C, -E, -H</td>
<td>80 (No longer available)</td>
<td>80</td>
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<tr>
<td>O-290-D</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O-435-A, -C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O-290-D2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O-320-A, -C, -E</td>
<td></td>
<td></td>
</tr>
<tr>
<td>IO-320-A, -E</td>
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<td>AEIO-320-E</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O-340-B</td>
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<td>O-360-B, -D</td>
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</tr>
<tr>
<td>GO-435-C2*</td>
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<tr>
<td>VO-435-A</td>
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<td>GO-480-B, -D, -F</td>
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<td>O-540-B</td>
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<td>O-360-A, -C, -F, -G, -J</td>
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<td>IO-360-B, -E, -L,-M</td>
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<td>LO-360-A</td>
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<tr>
<td>AEIO-360-B, -H</td>
<td>91/96 (No longer available)</td>
<td>100LL 100VLL 100</td>
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<tr>
<td>VO-360-A, -B</td>
<td></td>
<td></td>
</tr>
<tr>
<td>IVO-360-A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HO-360-A, -B, -C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HIO-360-B, -G1A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O-435-A2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>GO-435-C2*</td>
<td></td>
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<tr>
<td>O-480-A</td>
<td></td>
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<tr>
<td>O-540-A, -D, -E, -F, -G, -H</td>
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</tr>
<tr>
<td>IO-540-C, -D, -N, -T, -V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AEIO-540-D</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* - GO-435-C2 engine models equipped with carburetor setting 10-3391 only 91/98 grade fuel must be used; for carburetor setting 10-3391-1 either 80/87 or 91/98 grade fuel can be used. Either 80/87 or 91/98 grade fuel can be used with PS-5BD model carburetor.
<table>
<thead>
<tr>
<th>Lycoming Engine Models</th>
<th>SPECIFIED FUELS ASTM D910</th>
<th>Alternate Military and Commercial Grades</th>
</tr>
</thead>
<tbody>
<tr>
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<td>Certificated For Use With Grade</td>
<td>Commercial Grade Designation</td>
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<td>100/130</td>
<td>100LL</td>
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<td>IO-320-C, -F</td>
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<td>LIO-320-C1A</td>
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<tr>
<td>IO-360-A, -C, -D, -F</td>
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<td></td>
</tr>
<tr>
<td>LIO-360-C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AEIO-360-A</td>
<td></td>
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<tr>
<td>AIO-360-A, -B</td>
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<td>VO-435-A, -B</td>
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<td>GO-480-C, -G</td>
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<td>AEIO-580-B</td>
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<td>TIO-360-A</td>
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<td>TVO-435-A, -B, -C, -D, -E, -F, -G</td>
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<td>GSIO-480-A, -B</td>
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<td>IGSO-480-A</td>
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<td>LTIO-540-F, -J, -N, -R, -U, -V</td>
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<tr>
<td>O-360-E</td>
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<td>HIO-360-F1AD</td>
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<td>LO-360-E</td>
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<tr>
<td>O-540-J, -L</td>
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</tbody>
</table>

① Grade 100LL, 100L, and VLL with lead content up to 0.6 oz. (2 ml) of TEL per gallon can be used in all Lycoming engines identified herein. Inspection procedures identified in the following footnotes are not necessary for engines using this fuel.

② O-235-C, O-290-D, -D2, and O-435-A2, -K1 (O-435-4) engines were built with solid stem exhaust valves. The use of fuels with higher lead content of more than 0.6 oz. (2 ml) of TEL per U.S. gallon (3.8 liter) must be limited to 25% of the operating time. If specified fuel is not available and usage with high leaded fuel exceeds 25% of the operating time, examine the valve stems at every 150 hours of engine operation for erosion or “necking.” This inspection is done by removing the exhaust manifold and...
visually examining the valves through exhaust ports. To identify solid stem exhaust valves, remove the rocker cover and look for valve rotor caps which are used with sodium-cooled valves but not with solid stem valves. A conversion can be done on O-235-C and O-290-D engine models to use sodium-cooled exhaust valves. See the latest revision of Service Instruction No. 1246 for procedure.

③ - Early production O-320-A, -C, -D; GO-435; VO-435-A and GO-480-B, -D, -F engine models were built with solid stem exhaust valves and their use with fuels that have a lead content of more than 0.6 oz. (2 ml) of TEL per U.S. gallon (3.8 liter) is limited to 25% of the operating time. If specified fuel is not available and usage with high leaded fuel exceeds 25% of the operating time, examine the valve stems at 150 hours of engine operation for erosion or “necking.” This inspection is done by removing the exhaust manifold and visually examining the valves through the exhaust ports. To identify solid stem exhaust valves, remove the rocker cover and look for valve rotor caps which are used with sodium-cooled valves but not with solid stem valves.

④ - Continuous use of high lead fuels can cause increased lead deposits both in combustion chambers and spark plugs causing roughness in engine operation and scored cylinder walls. It is recommended that the use of this fuel be limited wherever possible. However, when high lead fuel is used, do periodic inspections of combustion chambers, valves, and valve ports more frequently and rotate or clean spark plugs whenever lead fouling is found. See the latest revision of Service Letter No. L192.

⑤ - For operating recommendations, see the latest revision of Service Letter No. L185.
Section B – Unleaded Aviation Fuels

Unleaded aviation fuel grades identified in Table B-1 are applicable for use in Lycoming engines.

<table>
<thead>
<tr>
<th>TABLE B-1</th>
<th><strong>UNLEADED AVIATION FUELS</strong></th>
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<tr>
<td><strong>ASTM D7547 Fuel Grades</strong></td>
<td><strong>Alternative Specification Fuel Grades</strong></td>
</tr>
<tr>
<td>Grade</td>
<td>Color</td>
</tr>
<tr>
<td>UL 91</td>
<td>None</td>
</tr>
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</table>

* HJELMCO 91/96 UL is the registered trade name for colorless unleaded fuel made by HJELMCO Oil, Inc. of Sollentuna, Sweden and, as per the company, is in conformance with ASTM D910 specifications except for the lead content and colorant. Specification of HJELMCO 91/96 UL (or any other brand/trade name) is not a commercial endorsement by Lycoming Engines.

When using the unleaded fuels identified in Table B-1, Lycoming oil additive P/N LW-16702, or an equivalent finished product such as Aeroshell 15W-50, must be used.

NOTE

Isopropyl alcohol in amounts not to exceed 1% by volume can be added to the unleaded aviation fuel (not automotive fuel) to prevent ice formation in fuel lines and tanks. Although approved for use in Lycoming engines, do not use isopropyl alcohol in the aircraft fuel systems unless approved by the aircraft manufacturer.

<table>
<thead>
<tr>
<th>TABLE B-2</th>
<th><strong>ENGINE MODELS APPROVED FOR UNLEADED AVIATION FUELS</strong></th>
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<td><strong>Lycoming Engine Models</strong></td>
<td><strong>SPECIFIED FUELS ASTM D7547</strong></td>
</tr>
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<tr>
<td>O-235-C, -E, -H</td>
<td>UL 91</td>
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<tr>
<td>O-290-D</td>
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<tr>
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<td>O-290-D2</td>
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<td>O-320-A, -C, -E</td>
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<td>O-340-B</td>
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<td>GO-480-B, -D, -F</td>
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<td>HJELMCO 91/96 UL</td>
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Section C - Unleaded Automotive Fuels

Section C supplies critical details on the use of automotive fuel in aircraft engines.

Premium or Super Premium grade unleaded automotive gasoline fuels compliant with the requirements identified in Table C-1 of this Service Instruction are acceptable for use only on the engine models identified in Table C-2. Unleaded automotive gasoline that is not in conformance with the specifications in Tables C-1 and C-2 is not to be used.

⚠️ CAUTION

Automotive ground transportation fuels available direct to consumers (e.g. “pump gas”) usually do not have labels with sufficient information to identify compliance with the requirements in Table C-1. While indicated octane is generally necessary for display at retail points of sale, octave rating methods, fuel vapor pressure, oxygenate content and ethanol content can vary widely and are generally known only at the wholesale terminal. In compliance with this Service Instruction, the automotive fuel must agree with all specifications in Table C-1.

Background

Automotive ground transportation fuels previously have not been acceptable for use in all Lycoming engines. The primary reason for this prohibition is the fact that ground transportation fuels (gasoline and diesel) generally have a formulation for optimized engine emissions and ease-of-starting. Environmental regulations have influence over these formulations which also can vary by geographic region and season.

Automotive fuel specifications have become more advanced in recent years such that ASTM/EN standard fuel ordering parameters can be used to identify the necessary properties to enable usage as an aviation fuel for aircraft engines with low octane requirements. The control parameters that must be identified and examined for compliance in aviation use are the same as the parameters that must be identified in automotive ground transport use.

NOTE

Although the automotive fuel in Table C-1 can be used in the Lycoming engine models in Table C-2, further approval is necessary via a Supplemental Type Certificate (STC) or Type Certificate (TC) for acceptable use of this fuel in the airframe.

Description

The clear, colorless unleaded automotive fuels in Table C-1 must be in conformance with ASTM D4814-09b or EN 228:2008:E. In these specifications, the automotive fuel is identified by an Anti-Knock Index (AKI) or in the case of EN 228 Super Premium, a grade designation. The AKI is an octane rating and is the arithmetic average of the Research Octane Number (RON) and Motor Octane Number (MON).

\[(RON + MON)/2 = AKI\]

The AKI or EN 228 grade value must be in conformance with specifications in Table C-2 or higher. The AKI or grade value is critical to engine performance. Table C-2 identifies the Lycoming engine models and the minimum AKI or grade requirement.

As per ASTM D4814-09b, the vapor pressure of the fuel must have a rating of Class A-4 for vapor lock protection. The letter “A” in this rating refers to the volatility of the fuel and the number identifies the vapor lock protection class. The ASTM D4814-09b maximum vapor pressure limit is 9.0 psi (0.62 kPa) maximum for a Class A rating. Vapor lock can occur at high operating temperatures which can cause diminished fuel flow to the engine causing loss of engine power, rough engine operation, or engine stoppage.
Automotive fuels usually have Reid Vapor Pressure (RVP) values between 7 and 9.3 psi (0.48 and 0.64 kPa) in summer seasons. Automotive fuel specifications for the RVP can be as high as 15 psi (1.03 kPa) in the winter. In some geographic regions, there is no upper limit to RVP in the winter season. As vapor pressure increases, the tendency for vapor lock will increase as well as fuel “boil off” at altitude.

Ethanol cannot be used. It is possible that ethanol-based fuels could not be compatible with some fuel system components. In cases of material incompatibility, deterioration of metallic and non-metallic components can occur.

Another key aspect of using automotive fuel as aviation fuel is that the fuel must not have undissolved water, sediment, and suspended matter.

Refer to the latest revision of Service Instruction No. 1534 for information on service recommendations for long-term storage of engines that use automotive fuel.

### TABLE C-1

<table>
<thead>
<tr>
<th>Grade</th>
<th>Color</th>
<th>Grade</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>See Table C-2</td>
<td>Clear</td>
<td>See Table C-2</td>
<td>Clear</td>
</tr>
</tbody>
</table>

*ASTM D4814-09b, Approved September 2009, must be in conformance with the following requirements:
  - Octane: See Table C-2
  - Vapor Pressure: Class A-4
  - Oxygenates: Less than 1% (NO ETHANOL)

**EN 228:2008:E, Approved July 2008, must be in conformance with the following requirements:
  - Octane: See Table C-2
  - Vapor Pressure: Class A
  - Oxygenates: Less than 1% (NO ETHANOL)
### TABLE C-2
LYCOMING ENGINE MODELS APPROVED FOR UNLEADED AUTOMOTIVE FUEL

<table>
<thead>
<tr>
<th>Lycoming Engine Models</th>
<th>ASTM D4814 Minimum Specified AKI (RON+MON)/2</th>
<th>EN 228 Minimum Specified Grade</th>
</tr>
</thead>
<tbody>
<tr>
<td>O-360 series A, C, F, G &amp; J engines</td>
<td>93</td>
<td>NB.3</td>
</tr>
<tr>
<td>HO-360-C1A</td>
<td>93</td>
<td>NB.3</td>
</tr>
<tr>
<td>HIO-360-G1A</td>
<td>93</td>
<td>NB.3</td>
</tr>
<tr>
<td>LIO-360-M1A</td>
<td>93</td>
<td>NB.3</td>
</tr>
<tr>
<td>LO-360-A1H6</td>
<td>93</td>
<td>NB.3</td>
</tr>
<tr>
<td>IVO-360-A1A</td>
<td>93</td>
<td>NB.3</td>
</tr>
</tbody>
</table>
EASA Safety Information Bulletin

SIB No.: 2010-31
Issued: 08 November 2010

Subject: Unleaded Aviation Gasoline (Avgas) Hjelmco 91/96 UL and Hjelmco 91/98 UL

Ref. Publication(s): Standards and Specifications:
Defence Standard 91-90 Issue 3.
Military Specification MIL-G-5572 (now obsolete and replaced by ASTM D910)

Related Service Information of Engine Type Certificate Holders:
Lycoming Service Instruction (SI) 1070Q and SI 1409A.

Later revisions of these standards and service publications are acceptable.

Applicability: Aeroplanes powered by spark-ignited piston engines using Avgas.

Description: This SIB is published to inform all owners and operators of aeroplanes powered by spark-ignited piston engines about the use of unleaded Hjelmco Avgas 91/96 UL and unleaded Hjelmco Avgas 91/98 UL produced by Hjelmco Oil Inc., Runskogsvagen 4 B, SE 192-48 Sollentuna, Sweden.

Hjelmco Avgas 91/96 UL and Hjelmco Avgas 91/98 UL meet the requirements of MIL-G-5572 and ASTM D910-07 for grade 91/96 and 91/98 fuel (except of colour), as well as the requirements of ASTM D7547-09. Hjelmco Avgas 91/96 UL and Hjelmco Avgas 91/98 UL differ from Avgas 100LL on certain properties, listed in Table 1.

Hjelmco Avgas 91/96 UL or Hjelmco Avgas 91/98 UL may be used, if approved for the particular engine types. No additional approval is required for the aeroplane, provided the aeroplane is already approved for operation with Avgas (according to ASTM D910, Def Stan 91-90, Mil-G-5572, GOST1012-72 or equivalent) and the engine is already approved to use Avgas 91/96 UL, Avgas 91/98 UL, Avgas 80/87, Avgas 80, Avgas 78 or, for Kalisz engines only, Avgas 91/115.

This is information only. Recommendations are not mandatory.
IMPORTANT:
Use of Hjelmco Avgas 91/96 UL or Hjelmco Avgas 91/98 UL in engines that have not been approved for the use of these fuels, may cause extensive damage or lead to in flight failure, due to the lower Motor Octane Number (MON) of the fuel, compared to Avgas 100LL.

Note 1: The service information listed in “Ref. Publications” of this SIB identifies engines which, on the date of issue of this SIB, are known to be approved for use of Hjelmco Avgas 91/96 UL and Hjelmco Avgas 91/98 UL. This list is not exhaustive.

Note 2: Specifications Defence Standard 91-90 and ASTM D910 remain in force for traditional leaded Avgas Grades such as Avgas 100LL.

Table 1

<table>
<thead>
<tr>
<th>Property</th>
<th>Avgas 100LL</th>
<th>Hjelmco 91/96 UL</th>
<th>Hjelmco 91/98 UL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Knock value, lean mixture</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Motor Octane Number</td>
<td>min. 99.6</td>
<td>min. 90.8</td>
<td>min. 90.8</td>
</tr>
<tr>
<td>Knock value, rich mixture</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Octane Number</td>
<td>min. 130.0</td>
<td>min. 96.0</td>
<td>min. 98.0</td>
</tr>
<tr>
<td>Performance Number</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lead Content</td>
<td>max. 0.56 g/l</td>
<td>max 0.013 g/l</td>
<td>max 0.013 g/l</td>
</tr>
<tr>
<td>Colour</td>
<td>blue</td>
<td>none</td>
<td>none</td>
</tr>
</tbody>
</table>

Recommendations: Before using Hjelmco Avgas 91/96 UL or Hjelmco Avgas 91/98 UL, it is recommended to take the following actions:

1. Check the latest instructions of the engine type certificate holders to verify if the engine installed on their aeroplane is approved for use of Avgas 91/96 UL, Avgas 91/98 UL, in certain cases Avgas 91/115 or lower octane.
2. Verify that the engine has not been modified or altered and meets specifications of the original engine type certificate.
3. Check the engine data plate for octane requirements and confirm stamped 91/96 or less.
4. Check the temperature limitations in the engine operating manual.
5. Check the engine temperature limitations in the Pilot Operating Handbook (POH)/Aeroplane Flight Manual (AFM). These values should be equal or lower than the temperature limitations of the engine operating manual.
6. Install on each fuel cap a label from Hjelmco Oil or make your own placard identifying that Hjelmco Avgas 91/96 UL and Hjelmco Avgas 91/98 UL are acceptable fuel for the aeroplane.
7. For Lycoming engines only, when using unleaded Avgas, update POH and engine manual specifying that engine oils must be used as detailed in Lycoming SI 1409A.
Contact:

For further information contact the Airworthiness Directives, Safety Management & Research Section, Certification Directorate, EASA. E-mail: ADs@easa.europa.eu.
EASA Safety Information Bulletin

SIB No.: 2011-01R2
Issued: 10 May 2012

Subject: Unleaded Aviation Gasoline (Avgas) UL 91

Ref. Publication(s): Standards and Specifications:
Defence Standard 91-90 Issue 3
EN 228:2008 “Automotive fuels - Unleaded petrol - Requirements and test methods”.

Related Service Information of Engine Type Certificate Holders:
Lycoming Service Instruction No. 1070R

Later revisions of these standards and service publications are acceptable.

Applicability: Aeroplanes powered by spark-ignited piston engines using Avgas or Motor Gasoline (Mogas).

Description: This SIB was initially published to inform all owners and operators of aeroplanes powered by spark-ignited piston engines about the use of unleaded Avgas UL 91.

Unleaded Avgas UL 91 meets the requirements of ASTM D7547-09. Unleaded Avgas UL 91 differs in parameters controlled by respective fuel standards from unleaded Hjelmco Avgas 91/96 UL, unleaded Hjelmco Avgas 91/98 UL and Avgas 100LL on certain properties, listed in Table 1.

Unleaded Avgas UL 91 may be used, if approved for the particular engine types. **No additional approval is required for the aeroplane, provided the aeroplane is already approved for operation with Avgas** (according to ASTM D910, Def Stan 91-90, Mil-G-5572, GOST1012-72 or equivalent) **or Mogas and the engine is already approved to use unleaded Avgas UL 91**.

Avgas UL 91 may also be used in all engines and aeroplane types approved for use with Mogas RON 95 (MON 85) in accordance with Standard EN228:2008.
Revision 1 of SIB 2011-01 was issued to mainly clarify that, if approved for the particular engine types, unleaded Avgas UL 91 may be used as well when the aeroplane is already approved for operation with Mogas as indicated above. It clarifies as well that additional differences in Property exist between the various gasoline as specified in Table 1 of this SIB. Further additional changes have been incorporated in order to improve the quality of the document.

Revision 2 of SIB 2011-01 is issued to allow the use of Unleaded Avgas UL 91 on engines and aeroplane types approved for use with Mogas RON 95 (MON 85). In addition, some references to standards and specifications, as well as service documents, have been added or updated to reflect the latest revisions.

**IMPORTANT:**
Use of unleaded Avgas UL 91 in engines that have not been approved for the use of these fuels may cause extensive damage or lead to in flight failure, due to the lower Motor Octane Number (MON) of the fuel, compared to Avgas 100LL.

Note 1: The service information listed in “Ref. Publications” of this SIB identifies engines which, on the date of issue of this SIB, are known to be approved for use of unleaded Avgas UL 91. Approval of other engines is under review by the engine type certificate holders but has not yet been granted. This SIB might be revised again as soon as further information becomes available.

Note 2: Specifications Defence Standard 91-90 and ASTM D910 remain in force for traditional leaded Avgas Grades such as Avgas 100LL.

**Table 1**

<table>
<thead>
<tr>
<th>Property</th>
<th>Avgas 100LL</th>
<th>Unleaded Avgas UL 91</th>
<th>Hjelmco® 91/96 UL</th>
<th>Hjelmco® 91/98 UL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Knock value, lean mixture Motor Octane Number</td>
<td>min. 99.6</td>
<td>min. 91.0</td>
<td>min. 90.8</td>
<td>min. 90.8</td>
</tr>
<tr>
<td>Knock value, Research Octane Number</td>
<td></td>
<td></td>
<td>min. 96.0*</td>
<td></td>
</tr>
<tr>
<td>Knock value, rich mixture Octane Number</td>
<td>min. 130.0</td>
<td></td>
<td>min. 96.0</td>
<td>min. 98.0</td>
</tr>
<tr>
<td>Performance Number</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lead Content</td>
<td>max. 0.56 g/l</td>
<td>max 0.013 g/l*</td>
<td>max 0.013 g/l</td>
<td>max 0.013 g/l</td>
</tr>
<tr>
<td>Colour</td>
<td>blue</td>
<td>none</td>
<td>none</td>
<td>none</td>
</tr>
</tbody>
</table>

* Currently in ASTM approval process for implementation in one of the next revisions of D7547.
** Additional differences exist but these are currently not controlled in respective fuel standards. Fuel producers may choose to exceed stated minimum properties.
**Recommendations:** Before using unleaded Avgas UL91, it is recommended to take the following actions:

1. Check the latest instructions of the engine type certificate holders to verify if the engine installed on their aeroplane is approved for use of unleaded Avgas UL 91.
2. Verify that the engine has not been modified or altered and meets the specifications of the original engine type certificate.
3. Install on each fuel cap a label from the fuel supplier or make your own placard identifying that unleaded Avgas UL 91 is acceptable fuel for the aeroplane.

**Contact:** For further information contact the Safety Information Section, Executive Directorate, EASA. E-mail: ADs@easa.europa.eu.
TITLE

SERVICING - TRANSMITTAL OF LYCOMING SERVICE INSTRUCTION NO. 1070R, EASA SIB NO: 2010-31, AND EASA SIB NO: 2011-01R2

TO:

Cessna Distributors, Authorized Service Facilities, CPC’s, and affected Owners of Record

DISCUSSION


This Owner Advisory is to inform you that Cessna Service Letter SEL-12-01 has been issued.


Revision R of Service Instruction No. 1070 adds a Section B - Unleaded Aviation Fuels, which lists Lycoming engine models approved on grade 91 unleaded aviation gasoline (UL91) per ASTM D7547 and commercial grade HJELMCO 91/96 UL aviation gasoline.

These Lycoming approvals allow the application of the guidance contained in EASA SIB 2011-01R2 and EASA SIB 2010-31 to operations in EASA-member countries.

Cessna wishes to provide, as a convenience to owners and operators, the cross reference of airplane models associated with engine models referenced in Section B of Lycoming Service Instruction No. 1070R.

It is the operator’s responsibility to make the final determination as to whether the engine, engine installation, and aircraft fuel system are configured per original type design, and therefore eligible for application of the guidance contained in each of the referenced SIBs.

EASA has determined that "No additional approval is required for the aeroplane, provided the aeroplane is already approved for operation with Avgas (according to ASTM D910, Def Stan 91-90, Mil-G-5572, GOST1012-72 or equivalent) or Mogas and the engine is already approved to use unleaded Avgas UL 91".

Cessna has not approved the use of the grade 91 unleaded aviation gasoline (UL91) per ASTM D7547 and commercial grade HJELMCO 91/96 UL aviation gasoline for the models listed in SEL-12-01 because Cessna has not evaluated the fuels in each affected model.

Model 172R serials 17281497 thru 17281602 and Model 172S serials 172S10656 thru 172S11152 delivered with part number 76-207-3 or S3100-505 fuel quantity probes may not display fuel quantity accurately when exposed to fuels other than those specified in the applicable Pilot's Operating Handbook. Part number S3100-583 probes that gauge a wider range of fuels accurately have been incorporated into production and are approved spares for part numbers 76-207-3 and S3100-505 fuel quantity probes.
## Cessna Model

<table>
<thead>
<tr>
<th>Cessna Model</th>
<th>Lycoming Engine</th>
<th>Easa Sib 2011-01R2</th>
<th>Easa Sib 2010-31</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>UL91 per ASTM D7547</td>
<td>HJELMCO 91/96UL</td>
</tr>
<tr>
<td>172I</td>
<td>O-320-E2D</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>172K</td>
<td></td>
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<td>177</td>
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<td>172P</td>
<td>O-320-D2J</td>
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<td>X</td>
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<td>F172P*</td>
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<td>172Q</td>
<td>O-360-A4N</td>
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<td>X</td>
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<tr>
<td>172R</td>
<td>IO-360-L2A</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>172S</td>
<td>IO-360-L2A</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

* Models F172L, F172M, F172P were produced by Reims Aviation S.A.

With these unleaded fuels, Lycoming SI-1070R requires the use of Lycoming oil additive P/N LW-16702, or an equivalent finished product such as Aeroshell 15W-50 during operation of the airplane.

Operators should refer to the latest version of Lycoming SI-1409 for more information on oil additives.

Owners and operators are strongly encouraged to thoroughly read and understand each referenced Service Information Bulletin. Make sure that you fully understand and follow the Recommendations.

Adherence to the guidance in the referenced Service Information Bulletins is critical for continued safe operation of the airplane on the listed fuels.

## Compliance

INFORMATIONAL. This service letter is for informational purposes only.

**Note:** As a convenience, service documents are now available online to all our customers through a simple, free-of-charge registration process. If you would like to sign up, please visit the “Customer Access” link at www.cessnasupport.com to register.