Title CENTER SEAT INSTALLATION - INDIVIDUAL (6-PLACE VERSION)

MODLES AFFECTED
180
A185

SERIALS AFFECTED
18051775 thru 18052221
185-1150 thru 18501934

NOTE
Order the appropriate color of seat belt from the Parts Catalog for the model & serials involved.

PARTS LIST:

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CHANGE IN WEIGHT AND BALANCE:

MODELS
180 - A185

WEIGHT INCREASE
19.2 pounds

ARM
71.9 inches

RESULTANT MOMENT
1380 pound-inches

INDEX
1.380

CANCELLED

1. DESCRIPTION OF INSTALLATION.
   a. Installation of this kit consists of:
      (1) Locating nutplates in structure and punching a hole in the upholstery panel for eyebolts.
      (2) Installing seat assemblies in aircraft.

2. INSTALLATION INSTRUCTIONS.
   a. (Refer to figure 1.) Center Seat Installation.
      (1) Locate indentations in the upholstery side panels. Indentations are approximately 6 inches above the floor and on the inboard face of door post bulkhead (3) and existing bracket (5).
      (2) Punch holes in upholstery panels at these indentations, to allow eyebolts (2) to be installed.

NOTE
Use caution when punching holes, to avoid damaging threads in existing nutplates (4).
(3) Place the bottom part of seat assembly (1) in position as shown and secure with eyebolts.

(4) Install back of seat assembly in position as shown.

(5) Follow the same procedure for the left center seat installation.